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#### 1 Caution on testing VW Airbag

2000-2001 Golf/GTI/Jetta/Beetle Airbag System (important!)

Air Bag Warning Lights stay on permanently after testing with X431. The Air Bag Controller shows DTC number 65535, indicating an internal error which cannot be cleared

This problem seems to be limited to airbag controllers with the part number 6Q0-909-605-A. If you have a 2000-2001 Golf, Jetta/Bora, Beetle, or a similar SEAT or Skoda model, you should physically inspect the airbag controller and look at the part number. If it is not 6Q0-909-605-A, then it should be safe to scan. If it is 6Q0-909-605-A, then it is at risk of this problem -- please avoid scanning the airbag controller in these cars, unless you are prepared to buy a new one!

if you unintentionally connect to the Airbag controller with the part number 6Q0-909-605-A, please immediately click [exit] to quit. If you insist on doing the following tests, the company will disclaims the responsibility for all the result which will be produced. Accessing the other control modules in the car should not affect the airbag controller in any way.

Comment: There is no way that testing a controller should cause it to become dysfunctional in this manner. We believe there is a bug in the firmware in these controllers. We also believe VW knows this, but isn't admitting it. The affected controllers are no longer available as replacement parts, they have been superceded by a new part number -- 1C0-909-605-A which appears not to have this problem.

### 2 Erasing Learnt Values

Old learnt values are erased from Engine ECU Make Sure That: Battery Voltage >11.5V No Fault Codes stored in Engine ECU Coolant Temp 5 to 115 Throttle Valve at Idle Position Ignition on, engine not running Procedure: Ignition on, engine not running Select (01 Engine Electronics)

SELECT MENU				
01 Engine	electronio	3		
02 Transmi	ission Elec	ctronics		
03 Brake H	Electronics	3		
15 Airbags	3			
17 Instru	ment Cluste	er		
08 AC/Heat	ting electi	ronics		
35 Central	l Locking			
46 Central	L Control M	lodule		
PAGE UP PAGE DOWN				
HOME BACK PRINI HELP				
(Start )		¥ 🔆	<b>₩3</b> 08:58	

DIAGNOSE ITEM					
Control Ur	nit Info				
Read Fault	: Codes				
Measuring	Blocks (Li	ive Data)			
Clear Faul	t Codes.				
Basic Sett	ings:				
Adaptation	ı				
Single Rea	ding				
Output Tes	sts				
PAGE UP PAGE DOWN					
HOME BACK PRINI HELP					
Start 🗍 🗘 😵 😹 09:00					

(Adaptation)

Clear learning code





Enter Channel No. '00'

Press (OK)

X431 Screen will display [Cleared learning code] Press (OK)

Press (BACK) To Exit from Module

Switch off ignition for at least 20 seconds to store the values.

### **3** Adapting ECU to Throttle Valve

Make Sure That: Battery Voltage >11.5V No Fault Codes stored in Engine ECU Coolant Temp 5 to 115 Throttle Valve at Idle Position Ignition on, engine not running Procedure: Ignition on, engine not running Select

(01 Engine Electronics)

SELECT MENU				
01 Engine	electronio	3		
02 Transmi	ission Elec	ctronics		
03 Brake H	Clectronics	3		
15 Airbags	3			
17 Instru	ent Cluste	er		
08 AC/Heat	ing electi	ronics		
35 Central	l Locking			
46 Central	L Control M	Module		
PAGE UP PAGE DOWN				
HOME BACK PRINT HELP				
(Start )		¥ 🔆	<b>₩</b> 08:58	



(Basic Settings)

Basic Settings					
Channel(0~255):					
060]					
0	ĸ	CAN	CEL	BACK	SPACE
1 2 3 4 5 .					
6 7 8 9 0 +/-					
( Stari	t) 🗇		r X		09:08

DATA STREAM				
GROUP:		60		
		14.8	34 %	
		84.7	77 %	
		8		
		ADP.	. Runs	
PAGE UP	PAGE DOWN	SAVE	GRAPHIC-1	
HOME	BACK	PRINI	HELP	
( Start )		r ö	<b>#</b> 09:22	

Г

Enter '098' or '060' on drive by wire systems Press (OK)

DATA STREAM					
GROUP:	GROUP: 60				
		14.8	34 %		
		84.7	77 %		
		8			
	ADP. OK.				
PAGE UP	PAGE UP PAGE DOWN SAVE GRAPHIC-1				
HOME	BACK PRIMI HELP				
(Start )		¥ 🔆	₩ <b>9:</b> 21		

The values will now change, Value 4 the lower right will change from ADP RUN to ADP.OK.

(Note: If No Values are shown you are using the wrong channel number)

This shows the Throttle Body adaptation is being done.

Press (BACK) and (BACK) again to Exit from Module

Switch off ignition for at least 15 seconds to store values

#### On Older Cars

Make Sure That: Battery Voltage >11.5V No Fault Codes stored in Engine ECU Coolant Temp 5 to 115 Throttle Valve at Idle Position

Ignition on, engine RUNNING Procedure:

Ignition on, engine RUNNING Select

(01 Engine Electronics)

SELECT MENU				
01 Engine	electronio	:3		
02 Transmi	ission Elec	ctronics		
03 Brake H	Electronics	3		
15 Airbags	3			
17 Instru	ment Cluste	er		
08 AC/Heat	ting electi	conics		
35 Central	l Locking			
46 Central	L Control M	lodule		
PAGE UP PAGE DOWN				
HOME BACK PRINT HELP				
(Start )		¥ 🔆	<b>₩3</b> 08:58	

Basic Settings					
Channel (0~255):					
001]					
0	ĸ	CAN	CEL	BACK	SPACE
1 2 3 4 5 .					
6 7 8 9 0 +/-					
( Star			<b>\$</b>		09:25

Enter '001', Press (OK) Let engine Idle for at least 30 seconds.

DIAGNOSE ITEM					
Control Ur	nit Info				
Read Fault	: Codes				
Measuring	Blocks (L:	ive Data)			
Clear Faul	lt Codes				
Basic Sett	ings				
Adaptation	1				
Single Rea	ading				
Output Tes	sts				
PAGE	PAGE UP PAGE DOWN				
HOME BACK PRINT HELP					
(Start )	Start 🗍 🗘 🔅 🚟 09:08				

(Basic Settings)

# 4 Adapting Exhaust Gas Recirculation

Procedure:

Select

(01 Engine Electronics)

SELECT MENU					
01 Engine	electronio	3			
02 Transmi	ission Elec	ctronics			
03 Brake H	Electronics	3			
15 Airbags	3				
17 Instru	ment Cluste	er			
08 AC/Heat	ting electi	conics			
35 Central	l Locking				
46 Central	L Control M	Module			
PAGE UP PAGE DOWN					
HOME BACK PRINI HELP					
(Start )	þ c	Start 🗍 🗘 🔅 🖼 08:58			

DIAGNOSE ITEM				
Control Ur	nit Info			
Read Fault	: Codes			
Measuring	Blocks (Li	ive Data)		
Clear Faul	lt Codes			
Basic Sett	ings			
Adaptation	2			
Single Rea	ading			
Output Tes	sts			
PAGE UP PAGE DOWN				
HOME BACK PRINT HELP				
(Start)		¥ 🔆	<b>₩</b> 09:08	

(Basic Settings)

74

	Basic Settings				
Channel(0~255):					
074[					
0	ĸ	CAN	CEL	BACK	SPACE
1	1 2 3 4 5 .				
6 7 8 9 0 +/-					
( Star		C	r X		09:27

Enter '074', Press (OK)

14.84 %					
	84.77 %				
		8			
		ADP.	Runs		
PAGE UP	PAGE DOWN	SAVE	GRAPHIC-1		
HOME	BACK	PRIMI	HELP		
(Start )		\$ X	<b>₩</b> 14:25		

DATA STREAM

GROUP:

DATA STREAM				
GROUP:		74		
		14.0	34 %	
		84.1	77 %	
		8		
	ADP. OK.			
PAGE UP	PAGE DOWN	SAVE	GRAPHIC-1	
HOME	BACK	PRINI	HELP	
(Start )		¥ 🔆	<b>₩</b> 14:22	

The values will now change, Value 4 the lower right will change from ADP RUN to ADP.OK. Press (BACK) And (BACK) again to Exit from Module

Switch off ignition for at least 15 seconds to store values.

# **5** Automatic Transmission Basic Setting

This relearns the kick-down point Basic Settings should be performed on an Automatic Transmission after: Auto Transmission Replacement Engine replacement ECU replacement Throttle Valve adjustment or TPS replacement Make Sure That: No Fault Codes are stored Ignition on, engine NOT running Procedure: Select (01 Engine Electronics)

SELECT MENU				
01 Engine	electronio	:s		
02 Transmi	ission Elec	ctronics		
03 Brake H	Electronics	3		
15 Airbags	3			
17 Instru	ment Cluste	er		
08 AC/Heat	ting electi	conics		
35 Central	l Locking			
46 Central	L Control M	lodule		
PAGE UP PAGE DOWN				
HOME BACK PRINI HELP				
(Start )		<b>\$</b>	<b>₩</b> 08:58	

DIAGNOSE ITEM				
Control Ur	nit Info			
Read Fault	: Codes			
Measuring	Blocks (Li	ive Data)		
Clear Faul	lt Codes			
Basic Sett	ings			
Adaptation	3			
Single Rea	ading			
Output Tes	sts			
PAGE UP PAGE DOWN				
HOME BACK PRIMI HELP				
Start )	þ c	\$ X	<b>₩3</b> 09:08	

(Basic Settings)

Basic Settings					
Chammel(0~255):					
063]					
α	к	CAN	CEL	BACK	SPACE
1	1 2 3 4 5 .				
6	6 7 8 9 0 +/-				
( Stari	:)巾		<b>\$</b>		09:48

Enter '063', Press (OK)

DATA STREAM				
GROUP:		63		
		14.8	34 %	
		84.7	77 %	
		ADP.	Runs	
	ADP. Runs			
PAGE UP	PAGE DOWN	SAVE	GRAPHIC-1	
HOME	BACK	PRIM	HELP	
(Start )		<b>\$</b>	🖽 09 <b>:</b> 59	

DATA STREAM					
GROUP:		63			
		14.8	34 %		
		84.7	77 %		
		ADP.	. OK.		
	ADP. OK.				
PAGE UP	PAGE DOWN	SAVE	GRAPHIC-1		
HOME	BACK	PRIMI	HELP		
(Start )		r 🔆	🖽 09 <b>:</b> 54		

Value 3 and 4 will display Operate Kick Down

Press accelerator pedal all the way to the floor and hold for 5 seconds. Value 3 and 4 should change from ADP.RUNS to ADP.OK

Press (BACK) And (BACK) again To Exit from Module

Release the Accelerator pedal.

#### On Older Cars

Procedure: Select

(02 Transmission Electronics)

SELECT MENU				
01 Engine	electronic	3		
02 Transmi	ission Eleo	ctronics		
03 Brake H	Clectronics	3		
15 Airbags	3			
17 Instru	ment Cluste	er		
08 AC/Heat	ting electi	conics		
35 Central	l Locking			
46 Central	L Control P	lodule		
PAGE UP PAGE DOWN				
HOME BACK PRINT HELP				
(Start )		<b>\$</b>	<b>₩</b> 10:01	

DIAGNOSE ITEM				
Control Ur	nit Info			
Read Fault	: Codes			
Measuring	Blocks (Li	ive Data)		
Clear Faul	lt Codes			
Basic Sett	ings			
Adaptation	1			
Single Rea	ading			
Output Tes	sts			
PAGE UP PAGE DOWN				
HOME BACK PRINT HELP				
(Start )	þ c	¥ 🔆	<b>₩</b> 09:08	

(Basic Settings)

	Basic Settings					
Channel(0~255):						
00]	00]					
O	ĸ	CAN	CEL	BACK	SPACE	
1	2	3 4 5 .				
6 7 8 9 0 +/-						
( Star			<b>\$</b> 3	· 85	14:27	

Enter '000', Press (OK) Press accelerator pedal all the way to the floor and hold for 5 seconds. Press (BACK) And (BACK) again To Exit from Module Release the Accelerator pedal.

# **6** Service Light Reset

Procedure:

Select

(17 Instrument Cluster)

SELECT MENU			
01 Engine	electronio	3	
02 Transmi	ission Elec	ctronics	
03 Brake H	Electronics	3	
15 Airbags	3		
17 Instru	ment Cluste	er	
08 AC/Heat	ting electi	conics	
35 Central	l Locking		
46 Central	L Control M	lodule	
PAGE UP PAGE DOWN			
HOME BACK PRINT HELP			
(Start)		<b>\$</b> \\$	<b>₩</b> 10:07

DIAGNOSE ITEM					
Control Unit Info					
Read Fault	: Codes				
Measuring	Blocks (Li	ive Data)			
Clear Faul	lt Codes				
Basic Sett	ings				
Adaptation	1 C				
Single Rea	ading				
Output Tes	sts				
PAGE UP PAGE DOWN					
HOME	BACK	PRINI	HELP		
(Start )	Start 🗓 🔹 🔆 📾 10:08				

(Adaptation)

Adaptation					
Channel (0~255):					
02					
0	ĸ	CAN	CEL	BACK	SPACE
1	2	3	4	5	
6	6 7 8 9 0 +/-				
( Star		0	<b>\$</b> 3		10:08

Enter '02'

Adaptation					
GROUP:	GROUP:				
Adaptated r	umber:		1		
PAGE UP	PAGE	DOWN		PRIM	
< 01K	CANCEL	+		-	>
(Start)[	🖂 10 <b>:</b>	10			

Adaptation					
GROUP:					
Adaptated m	umber:	(	D		
PAGE UP PAGE DOWN PRINT				PRINI	
< OR	CANCEL	ANCEL +		-	>
Start 🗓 🖸 😨 🔆 🔤 10:11					

X431 Screen will display

[GROUP: 2]

[Adaptated number: 1]

Press (-) and Adaptated number: will change to 0 Press (OK)

X431 Screen will Display [Adaptation success!]

Press (BACK) To Exit from Module

Service Light has now been Reset.

# 7 Remote Fob Clearing/Matching

Procedure for matching remote control fobs.

To Delete previous Remote fobs

Procedure:

Select

(46 Central Control Module) for VW

SELECT MENU			
01 Engine	electronio	3	
02 Transmi	ission Elec	ctronics	
03 Brake H	Clectronics	3	
15 Airbags	3		
17 Instru	ent Cluste	er	
08 AC/Heat	ing electi	conics	
35 Central	L Locking		
46 Central	L Control M	lodule	
PAGE UP PAGE DOWN			
HOME	BACK	PRIM	HELP
Start 🗍 🗘 🐼 🚟 10:13			

DIAGNOSE ITEM					
Control Ur	Control Unit Info				
Read Fault	: Codes				
Measuring	Blocks (Li	ive Data)			
Clear Faul	lt Codes				
Basic Sett	ings				
Adaptation	ı				
Single Rea	ading				
Output Tes	sts				
PAGE UP PAGE DOWN					
HOME BACK PRINT HELP					
(Start )	ф с	¥ 🔆	<b>₩3</b> 10:08		

(Adaptation)





In channel Enter '00',Press (OK) X431 Screen will Display [Clear Learned values]

# To Match new Remote Fobs VW

Procedure

Select

(46 Cent Control Module)

SELECT MENU			
01 Engine	electronio	3	
02 Transmi	ission Elec	ctronics	
03 Brake H	Clectronics	3	
15 Airbags	3		
17 Instru	ent Cluste	er	
08 AC/Heat	ing electi	ronics	
35 Central	l Locking		
46 Central	L Control I	Nodule	
PAGE UP PAGE DOWN			
HOME BACK PRINT HELP			
(Start)	þ c	<b>\$</b>	<b>₩</b> 10:13

DIAGNOSE ITEM					
Control Ur	Control Unit Info				
Read Fault	: Codes				
Measuring	Blocks (Li	ive Data)			
Clear Faul	lt Codes				
Basic Sett	ings				
Adaptation	1 C				
Single Rea	ading				
Output Tes	sts				
PAGE	PAGE UP PAGE DOWN				
HOME	BACK	PRIMI	HELP		
(Start )		¥ 🔆	<b>₩</b> 10:08		

(Adaptation)

Adaptation					
Channel(0~255):					
01]					
0	ĸ	CAN	CEL	BACK	SPACE
1	2	3	4	5	
6	7	8	8 9		+/-
( Star			r X		10:18

In Channel enter '01', press[OK],

	маарс				
GROUP:		L	L		GR
Adaptated m	umber:	(	)		Ad
PAGE UP	PAGE	DOUN	PRINI		
< 0K	CANCEL	+	-	>	<
Start 🗍	D C	<b>\$</b>	: E 10	:20	

Adaptation					
GROUP:	GROUP:				
Adaptated num	ber:	:	1		
PAGE UP	PAGE	DOUIN		PRINI	
< 01K 0	ANCEL +			_	>
Start 🗍 🗇	C	¥ %	6	🖽 10 <b>:</b> :	23

 $Press+to \ add \ key \ Adaptated \ number \ will \ change \ to \ 1$ 

Press Remote Fob, X431 Display will change to [Key recognised]

Press (OK)

Exit Control Module and check Remote Fob operation

#### Audi

Procedure

Select

(46 Cent Control Module) or (35 Central Locking)

SELECT MENU				
01 Engine	01 Engine electronics			
02 Transmi	ission Elec	ctronics		
03 Brake H	Clectronics	3		
15 Airbags	3			
17 Instru	ent Cluste	er		
08 AC/Heat	ing electi	ronics		
35 Central	L Locking			
46 Central	L Control M	lodule		
PAGE UP PAGE DOWN				
HOME	BACK	PRIMI	HELP	
(Start)		¥ 🔆	🖽 10:13	

DIAGNOSE ITEM			
Control Un	nit Info		
Read Fault	t Codes		
Measuring	Blocks (Li	ive Data)	
Clear Faul	lt Codes		
Basic Set	tings		
Adaptation	ъ		
Single Rea	ading		
Output Tes	sts		
PAGE UP PAGE DOWN			DOWN
HOME	BACK	PRIM	HELP
(Start )		<b>\$</b> \	<b>₩</b> 10:08

(Adaptation)

						-	_							
		Adapt	ation							Adapt	ation			
							GR	OUP:				21		
	a	hamnel(	(0~255):	:			Ad	aptated r	ານຫ	ber:		1		
021 <u>]</u>														
OK		CAN	CEL	BACK	SPACE									
1	2	3	4	5				PAGE UP		PAGE	DOWN		PRINI	
6	7	8	9	0	+/-		$^{\vee}$	OK	C	ANCEL	+		-	>
( Start	)@	Ę	r 😵		10:27		C	Start )[	þ		¥ 😯	λ	<b>₩</b> 14	:19

In Channel enter '21'

Display will show [Key learn]

Press + for amount of keys to add [Adaptated number:] will change

Press Remote Fob Display will change to [Key recognised] Press OK Exit Control Module and check Remote

#### On some later models 99>

Procedure Turn Ignition on With Other key lock the driver's door using the key Press the unlock button remote Wait 6 seconds Press unlock button again Vehicle horn will sound when remote programmed On some Modules To Check if remote fob has been programmed in Go to (Measuring Blocks)

SELECT MENU				
01 Engine	electronio	3		
02 Transmi	ission Elec	ctronics		
03 Brake H	Clectronics	3		
15 Airbags	3			
17 Instru	ent Cluste	er		
08 AC/Heat	ing electi	conics		
35 Central	L Locking			
46 Central	l Control I	Module		
PAGE UP PAGE DOWN				
HOME	BACK	PRIMI	HELP	
(Start )	ф с	<b>\$</b>	🖽 10 <b>:</b> 13	

		Adapt	ation			
Chamme1(0~255):						
03 <u>]</u>						
0	ĸ	CAN	CEL	BACK	SPACE	
1	2	3	4	5		
6	7	8	9	0	+/-	
Star			<b>i</b> 2	) = ==	10:31	

In Channel enter '03' Press remote fob Value 4 should change.

# **8** Instruments Module Recoding

Recoding Select (17 Instruments)

DIAGNOSE ITEM				
Control Ur	nit Info			
Read Fault	: Codes			
Measuring	Blocks (L:	ive Data)		
Clear Faul	lt Codes			
Basic Sett	ings			
Adaptation	1 C			
Single Rea	ading			
Output Tes	sts			
PAGE UP PAGE DOWN				
HOME	BACK	PRINI	HELP	
(Start)	ф с	¥ 🔆	<b>₩</b> 10:08	

SELECT MENU			
01 Engine	electronio	3	
02 Transmi	ission Elec	ctronics	
03 Brake H	Electronics	3	
15 Airbags	3		
17 Instru	ment Cluste	er	
08 AC/Heat	ting electi	ronics	
35 Central	l Locking		
46 Central	L Control M	lodule	
PAGE UP PAGE DOWN			DOWN
HOME	BACK	PRINI	HELP
( Start )	þ c	r X	🖽 10:32

DIAGNOSE ITEM			
Control Ur	nit Info		
Read Fault	: Codes		
Measuring	Blocks (Li	ive Data)	
Clear Faul	lt Codes		
Basic Sett	ings		
Adaptation	נ		
Single Rea	ading		
Output Tes	sts		
PAGE UP PAGE DOWN			
HOME	BACK	PRINI	HELP
(Start )		r 🕅	🖽 10:33

(Control Unit Info)

#### Write down or print current ECU Coding

DIAGNOSE ITEM					
Code Modul	Code Module				
Login					
Chassis M	mber adju:	stment			
Readiness					
PAGE UP PAGE DOWN					
HOME	BACK	PRIMI	HELP		
(Start )	þ c	s x	🖽 10:34		

	Code Module					
ECU	CODE<=	=127				
ECU	CODE<:	=32000				
PAGE UP			PAGE	DOWN		
Н	OME	BACK	PRIM	HELP		
( St	artì	<u>п</u> п	r ö	<b>Here</b> 10:34		

Press (OK)

Select (Page Down) Press (Code module)

Enter 5 digit code from below

First two digits of coding is for Optional Equipment

00 No available equipment

01 Brakepad wear sensor warning active

02 Seatbelt warning active

16 Navigation System Third digit of coding is Country Code 1 Europe(EU) (Changes to Km,24 hour clock) 2 USA (Miles, 12 hour clock) 3 Canada (Km,12 hour clock) 4 Great Britain (Miles,24 hour clock) 5 Japan (Km,24 hour clock) 6 Saudi Arabia (Km,24 hour clock) 7 Australia (Km,24 hour clock) Fourth digit is Number of Cylinders 3 No Service Interval (2002+ models) 4 4 Cylinders

04 Washer fluid level warning active

5 5 Cylinders

6 6 Cylinders

Fifth digit is Number of Travel Impulses

- 0 TDI Engine
- 1 4358
- 2 3 5 3 8

3 4 1 4 6

4 3648

For example:

Code Module					
Code control unit:					
012	41]				
0	K	CAN	CEL	BACK	SPACE
1	2	3	4	5	
6	7	8 9 0 +/-			
( Star			<b>\$</b> 3	) e	10:35

### 9 Zero Position of steering angle sensor

To be done if steering angle sender, control unit or the steering column is replaced.

Zero position compensation for steering angle sender must be performed with an accuracy of 5 degrees.

If below faults are Stored also do this Procedure

[00778 Steering Angle Sensor -G85 Mechanical Fault]

[01826 Steering Angle Sensor -G85 Voltage Supply Terminal 30]

Procedure

Start vehicle

Turn steering wheel one turn to the right and one turn to the left then centre.

Do not switch off ignition

Select

(03 Brake Electronics)

SELECT MENU			
01 Engine	electronic	35	
02 Transmi	ission Elec	ctronics	
03 Brake H	Electronics	3	
15 Airbags	3		
17 Instru	ment Cluste	er	
08 AC/Heat	ting electi	ronics	
35 Central	l Locking		
46 Central	l Control M	Module	
PAGE UP PAGE DOWN			
HOME	BACK	PRINI	HELP
(Start )		r X	<b>₩</b> 10:38

DIAGNOSE ITEM				
Code Modui	le			
Login				
Chassis N	mber adju:	stment		
Readiness				
PAGE UP PAGE DOWN				
HOME	BACK	PRIM	HELP	
(Start)		<b>\$</b> 🔆	₩ <b>3</b> 10:39	

(Login)

For (5pin code)

Login				
5pin code				
7pin code				
PAGE UP PAGE DOWN				
HOME	BACK	PRIM	HELP	
(Start )		¥ 🔆	<b>₩</b> 10:39	

Login					
Please input password:					
40168					
α	к	CAN	CEL	BACK	SPACE
1	2	3	4	5	
6 7 8 9 0 +/-					
Star		C	r X		14:32

enter '40168' If correct [Login Success] is displayed If wrong Login code is used [Login failed] is displayed Go back to main menu Select (Basic Settings)

DIAGNOSE ITEM				
Control Unit Info				
Read Fault	t Codes			
Measuring	Blocks (L:	ive Data)		
Clear Faul	lt Codes			
Basic Set	tings			
Adaptation				
Single Rea	ading			
Output Tes	sts			
PAGE UP PAGE DOWN				
HOME BACK PRINT HELP				
(Start)	<u>ф</u> с	¥ 🔆	<b>₩3</b> 09:08	



Enter '001' or '060' on some models

Using 001 Comp.st.C<down>sen.OK is displayed Using 060 compens OK 0.00 is displayed Please note that if '001' is used instead of the correct '060' on some models this is the procedure to bleed the brakes.

### **10 Fuel Level Indicator Adaptation**

Adjusts the Instrument Cluster Fuel level Procedure Enter (17 Instrument Cluster)

SELECT MENU				
01 Engine electronics				
02 Transmi	ission Elec	ctronics		
03 Brake H	Electronics	3		
15 Airbags	3			
17 Instru	ent Cluste	er		
08 AC/Heat	08 AC/Heating electronics			
35 Central	l Locking			
46 Central	L Control I	lodule		
PAGE UP PAGE DOWN				
HOME BACK PRINT HELP				
(Start)	ф с	¥ 🔆	🖽 10:32	

DIAGNOSE ITEM					
Control Unit Info					
Read Fault	: Codes				
Measuring	Blocks (Li	ive Data)			
Clear Faul	t Codes.				
Basic Sett	ings:				
Adaptation	ı				
Single Rea	ding				
Output Tes	sts				
PAGE UP PAGE DOWN					
HOME BACK PRINT HELP					
(Start )	þ c	<b>\$</b>	₩ <b>3</b> 10:40		

(Adaptation)

	Adaptation					
Channel (0~255) :						
30]						
O	ĸ	CAN	CEL	BACK	SPACE	
1	2	3	4	5		
6	6 7 8 9 0 +/-					
( Star	⊡ @		r 🤅		10:44	

In Channel enter '030'

use +/- to change value (Note: Fuel level gauge should change as you do this),press 'OK' to save the new value

X431 will display [Adaptation success].

# 11 Air Bag Deactivate/Activate

Deactivate or Activate Airbags or Safety Belts Procedure

Enter (15 Airbags)

SELECT MENU				
01 Engine electronics				
02 Transmi	ission Elec	ctronics		
03 Brake H	Electronics	3		
15 Airbags	3			
17 Instru	ment Cluste	er		
08 AC/Heat	08 AC/Heating electronics			
35 Central	l Locking			
46 Central	L Control M	Module		
PAGE UP PAGE DOWN				
HOME BACK PRINT HELP				
(Start		¥ 🔆	<b>₩</b> 10:46	

DIAGNOSE FIEM					
Control Unit Info					
Read Fault	: Codes				
Measuring	Blocks (L:	ive Data)			
Clear Faul	lt Codes				
Basic Sett	Basic Settings				
Adaptation	1				
Single Rea	ading				
Output Tes	sts				
PAGE	PAGE UP PAGE DOWN				
HOME	BACK	PRIMI	HELP		
(Start )	þ c	¥ 🔆	₩ <b>3</b> 10:40		

(Adaptation)

Adaptation						
Channel(0~255):						
001]						
0	ĸ	CAN	CEL	BACK	SPACE	
1	2	3	4	5		
6	6 7 8 9 0 +/-					
( Star			r X		10:41	

In Channel enter '01' For Passenger Airbag or '02' For Drivers Airbag

or '03' For Passenger Side Airbag

or '04' For Drivers Side Airbag

or '05' For Passenger Belt

or '06' For Drivers Belt

Press (+) or (-) on X431 to change Adaptated Number

Change Adaptated Number to 1 to Block (Deactivate)

Adaptation					
GROUP:			1		
Adaptated m	Adaptated number:				
PAGE UP	PAGE	DOWN	PRIN	I	
< 01K	CANCEL	+	-	>	
Start 🗍 🗍	] [	<b>i</b>	6 🖂 1	0:23	

Change Adaptated Number to 0 to Actived (Activate)

Press (OK) to save the new value

X431 will display [Adaptation success]

To tell if a component is disabled(Deactivated) when Ignition is first turned on the Airbag warning light will come on for 3-4 seconds and will then blink for 15 seconds then go out.

A fault will also be stored if you check fault codes ie [01281 Airbag driver's side switched off].

## 12 Instrument Cluster Language

Procedure Enter (17 Instrument Cluster)

SELECT MENU				
01 Engine electronics				
02 Transmi	ission Elec	ctronics		
03 Brake H	Electronics	3		
15 Airbags	3			
17 Instrument Cluster				
08 AC/Heating electronics				
35 Central	l Locking			
46 Central	L Control M	lodule		
PAGE UP PAGE DOWN				
HOME BACK PRINT HELP				
(Start		¥ 🔆	<b>₩</b> 10:32	

DIAGNOSE ITEM				
Control Unit Info				
Read Fault	: Codes			
Measuring	Blocks (Li	ive Data)		
Clear Faul	lt Codes			
Basic Sett	ings			
Adaptation	Adaptation			
Single Rea	ading			
Output Tes	sts			
PAGE UP PAGE DOWN				
HOME BACK PRINT HELP				
(Start)	þ c	<b>\$</b> 🔆	<b>₩</b> 10:40	

(Adaptation)

Adaptation					
Chammel(0~255): 04[					
OK CANCEL BACK SPACE					
1	2	3	4	5	
6	7	8	9	0	+/-
Start 🗍 🗘 🗘 😹 14:11					

Adaptation				
GROUP:	4	9		
Adaptated nu	mber:	2	2	
PAGE UP	PAGE	DOWN	PRINI	
< 0K	CANCEL	+	-	>
Start 🕽 🗊	Ę	<b>i</b>	E 14	:14

In Channel enter '04'

Using (+) or (-) Change value

1 German

2 English

3 French

4 Italian

5 Spanish

6 Portuguese

Press (OK) to save the new value

X431 will display [Adaptation success].

# **13 AC/Heating Basic Settings**

This relearns all the flap motors etc Procedure Enter (08 AC/Heating electronics)

SELECT MENU			
01 Engine	electronio	3	
02 Transmi	ission Elec	ctronics	
03 Brake H	Electronics	3	
15 Airbags	3		
17 Instrument Cluster			
08 AC/Heating electronics			
35 Central Locking			
46 Central Control Module			
PAGE UP PAGE DOWN			
HOME BACK PRINT			HELP
Start 🗊 🗣 🔆 🚟 14:26			



(Basic Settings)

Basic Settings					
Channel (0~255):					
ooI					
0	OK CANCEL BACK SPACE				
1 2 3 4 5 .					
6 7 8 9 0 +/-					+/-
Start 🕕 📭 🔆 📾 14:27					

In Channel enter '00' Values will now change Wait until all values are [0.00] Press (BACK) and (BACK) again to Exit.

### 14 Coding New Airbag Control Modules

First off you need to refit the faulty Airbag Module connect X431 go to ECU<sub>o</sub> Info and note down or print the ECU Coding ie 12855 and the ECU Part Number\nie 1CO 959 655<sub>o</sub> When

ordering new Airbag Modules from Main Dealer make sure you only supply. Car Details and Chassis number for them to order from, sometimes when they order from the Airbag Module part number they supply the wrong Airbag Module\nand you will not be able to Code this !Make sure the new Airbag Module has the same part number also if you check the ECU Coding of the new Airbag Module it should be 00000

Procedure

Enter (15 Airbags)

SELECT MENU				
01 Engine	Ol Engine electronics			
02 Transmi	ission Elec	ctronics		
03 Brake H	Electronics	3		
15 Airbags	3			
17 Instru	ment Cluste	≥r		
08 AC/Heating electronics				
35 Central Locking				
46 Central Control Module				
PAGE UP PAGE DOWN			DOWN	
HOME BACK PRINT HELP			HELP	
Start 🗊 🗣 🔆 🖼 11:54				

DIAGNOSE ITEM					
Code Modul	le				
Login					
Chassis Nu	mber adju:	stment			
Readiness					
PAGE UP PAGE DOWN					
HOME	BACK	PRIMI	HELP		
Start 🗍 📭 🔆 🚟 11:53					

Select (Code Module)

Press (Page Down)

Code Module				
ECU CODE<:	=127			
ECU CODE<:	=32000			
PAGE UP PAGE DOWN				
HOME	BACK	PRIMI	HELP	
(Start )		¥ 🔆	🖽 11:53	



Press (ECU CODE<=32000)



Press (OK)\nX431 will Display [Can Code control unit].

 $Press~(OK)~, ECU~Coding~should~now~display~the~new~Code~Entered_{o}~If~the~Airbag~Module~Coding~is~still~00000~then~you~have~entered~the~wrong~ECU~Coding~and~will~need~to~find~the~correct$ 

Coding to enter. Sometimes the new Airbag Module supplied has a different ECU part number and this will have a different ECU Coding.